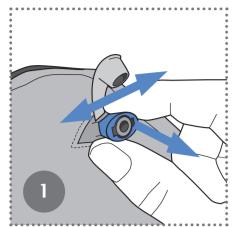
# VACO Cast

#### How to Use



Pull the valve ring upwards. Move it to the side until the vacuum cushion becomes soft.



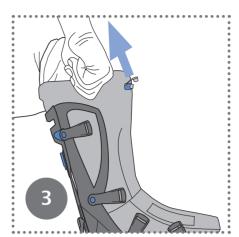
Warning: The valve must not be

kinked or covered by

the upper shell.

Stroke the fabric liner smooth to distribute the small spheres evenly.

Place the foot in the fabric liner and close the velcro straps.



Pull the fabric liner upwards.

Position the foot at the very back of the lower shell.



#### Adjust vacuum cushion

Push the valve ring downwards.

Attach the suction pump.

Squeeze the suction pump until it no longer inflates.

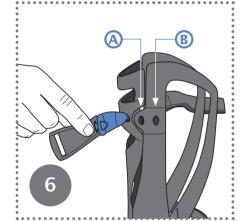
Close the valve cap.



### Fit the upper shell

Correct position of the upper shell:
In the area of straps 3:
inside the lower shell.
In the area of straps 4:
outside of the lower shell.
Close straps in the order 1-2-3-4.

# **Adjust Calf Circumference**



Push the buckle out of the lower shell and into the desired position.

A. Large calf circumference B. Small calf circumference

Repeat on the other side.

## Change Sole/Adjust Sole Length



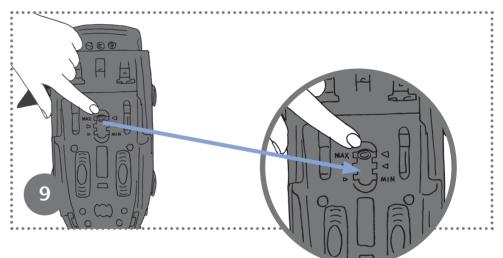


Push both unlocking buttons simultaneously and remove sole. (Fig. 7+8)

## **Guideline Value for Shoe Sizes**

Size	Small	Medium	Large
EUR	35 - 40	40 - 45	45 - 50
UK	2 ½ - 6 ½	6 ½ - 10 ½	10 ½ - 14
US (M)	3 ½ - 7 ½	7 ½ - 11 ½	11 ½ - 15
US (W)	4 ½ - 8 ½	8 ½ - 12 ½	12 ½ - 16

Recommendation: At the size interfaces between the Small/Medium and Medium/Large versions, supply the smaller VACOcast size if possible.



Push the unlocking button. (Fig. 9)

Pull toe section to the desired length.

Insert sole again.

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